

TILTED DISC® CHECK VALVE WITH TOP MOUNTED OIL DASHPOT

6" - 10" SERIES NO. 9700T ANSI CLASS 250

STANDARD MATERIALS OF CONSTRUCTION

<u>PART NO.</u>	<u>PART NAME</u>	<u>MATERIAL</u>
1	PIVOT BODY HALF	CAST IRON ASTM A126, CLASS B
2	SEAT BODY HALF	CAST IRON ASTM A126, CLASS B
3	DISC	ALUMINUM BRONZE ASTM B148, ALLOY C95400
4	PIVOT PIN	ALUMINUM BRONZE ASTM B505, ALLOY C95500
6	BODY O-RING	BUNA-N ASTM D2000
7	BODY FLANGE BOLT	CARBON STEEL SAE, GRADE 5
10	SEAT RING	ALUMINUM BRONZE ASTM B271, ALLOY C95500
12	SEAT RING O-RING	BUNA-N ASTM D2000
13	INSPECTION HOLE COVER	CAST IRON ASTM A126, CLASS B
14	INSPECTION HOLE COVER BOLT	CARBON STEEL SAE, GRADE 5
15	INSPECTION HOLE O-RING	BUNA-N ASTM D2000
16 *	PIVOT PIN COVER	CAST IRON ASTM A126, CLASS B
17	PIVOT PIN COVER O-RING	BUNA-N ASTM D2000
18	PIVOT PIN COVER BOLT	ALLOY STEEL SAE, GRADE 5
19	INDICATOR PIN	STAINLESS STEEL T304, ASTM A276
20	INDICATOR SHAFT ASSEMBLY	STAINLESS STEEL T304, ASTM A276
21	INDICATOR SHAFT WASHER	STAINLESS STEEL T304, ASTM A240
22	INDICATOR POINTER	LOW CARBON STEEL
23	GREASE FITTING	STAINLESS STEEL T304, ASTM A276
24	INDICATOR QUAD RING	BUNA-N 70 DUROMETER
25	INDICATOR LOCK WASHER	STAINLESS STEEL T304, ASTM A240
26	INDICATOR JAM NUT	STAINLESS STEEL T304, ASTM A276
27	LOCATING PINS	SPRING STEEL-ZINC PLATED
34A	COUPLING	STAINLESS STEEL T17-4PH, CONDITION H-1150
34B	COUPLING RETAINER	STAINLESS STEEL T304, ASTM A276
35	DASHPOT SPACER	CAST IRON ASTM A126, CLASS B

* PIVOT PIN MATERIAL IS BRASS ASTM B16 ON VALVE SIZE 6" AND PART NUMBERS 17 AND 18 ARE NOT FURNISHED.

Revised 2-1-19

MATERIALS OF CONSTRUCTION

DATE 9/24/82

VAL-MATIC® VALVE AND MANUFACTURING CORP.

DRWG. NO.
VM-9706T-M
SHEET 1 OF 2

TILTED DISC[®] CHECK VALVE WITH TOP MOUNTED OIL DASHPOT

6" - 10" SERIES NO. 9700T ANSI CLASS 250

STANDARD MATERIALS OF CONSTRUCTION

<u>PART NO.</u>	<u>PART NAME</u>	<u>MATERIAL</u>
36	DASHPOT CYLINDER	COMMERCIAL HYDRAULIC CYLINDER
37	PRESSURIZED OIL ACCUMULATOR	CARBON STEEL
38	FLOW CONTROL VALVE	DELTROL
39	DASHPOT PIPING	STEEL AND RUBBER HOSE
40	CONNECTING ROD	STAINLESS STEEL 17-4 PH, CONDITION H900
41	DASHPOT SPACER BUSHING	ALUMINUM BRONZE ASTM B505, ALLOY C95400
42	CONNECTING ROD O-RING	BUNA-N 70 DUROMETER
43	BUSHING O-RING	BUNA-N 70 DUROMETER
44	BUSHING RETAINING PLATE	CAST IRON ASTM A48, CLASS 30
45	BUSHING RETAINING PLATE SCREW	STAINLESS STEEL T304, ASTM A276
46	LINKAGE	STAINLESS STEEL T304, ASTM A276
47	LINKAGE PIN	STAINLESS STEEL T17-4PH, CONDITION H900
48	LINKAGE PIN RETAINER	STAINLESS STEEL T304, ASTM A276
49	DASHPOT SPACER BOLTS	CARBON STEEL SAE, GRADE 5
50	NON-PRESSURIZED OIL ACCUMULATOR	STAINLESS STEEL T304, ASTM A240
51	ACCUMULATOR MOUNTING SCREWS	CARBON STEEL SAE, GRADE 5
52	ROD WIPER	MOLYTHANE
53	BREATHER/FILTER	STEEL ZINC PLATED AND SINTERED BRONZE
54	PRESSURE GAUGE	BRASS
55	AIR INLET VALVE	STAINLESS STEEL T304, ASTM A276
56	OIL FILL PORT	BRASS

NOTE: ALL SPECIFICATIONS AS
LAST REVISED.

Revised 2-1-19

MATERIALS OF CONSTRUCTION

DATE 9/24/82

VAL-MATIC[®] VALVE AND MANUFACTURING CORP.

DRWG. NO.
VM-9706T-M
SHEET 2 OF 2