TILTED DISC® CHECK VALVE WITH TOP MOUNTED OIL DASHPOT

6" - 10" SERIES NO. 9600T ANSI CLASS 150

STANDARD MATERIALS OF CONSTRUCTION

PART NO.	PART NAME	MATERIAL
1	PIVOT BODY HALF	DUCTILE IRON ASTM A536, GRADE 65,45,12
2	SEAT BODY HALF	DUCTILE IRON ASTM A536, GRADE 65-45-12
3	DISC	ALUMINUM BRONZE ASTM B148, ALLOY C95400
4	PIVOT PIN	ALUMINUM BRONZE ASTM B505, ALLOY C95500
6	BODY O-RING	BUNA-N ASTM D2000
7	BODY FLANGE BOLT	CARBON STEEL SAE, GRADE 5
10	SEAT RING	ALUMINUM BRONZE ASTM B271, ALLOY C95500
12	SEAT RING O-RING	BUNA-N ASTM D2000
13	INSPECTION HOLE COVER	CAST IRON ASTM A126, CLASS B
14	INSPECTION HOLE COVER BOLT	ALLOY STEEL SAE, GRADE 5
15	INSPECTION HOLE O-RING	BUNA-N ASTM D2000
16	PIVOT PIN COVER	CAST IRON ASTM A126, CLASS B
17	PIVOT PIN COVER O-RING	BUNA-N ASTM D2000
18	PIVOT PIN COVER BOLT	ALLOY STEEL SAE, GRADE 5
19	INDICATOR PIN	STAINLESS STEEL T304, ASTM A276
20	INDICATOR SHAFT ASSEMBLY	STAINLESS STEEL T304, ASTM A276
21	INDICATOR SHAFT WASHER	STAINLESS STEEL T304, ASTM A240
22	INDICATOR POINTER	LOW CARBON STEEL
23	GREASE FITTING	STAINLESS STEEL T304, ASTM A276
24	INDICATOR QUAD RING	BUNA-N 70 DUROMETER
25	INDICATOR LOCK WASHER	STAINLESS STEEL T304, ASTM A240
26	INDICATOR JAM NUT	STAINLESS STEEL T304, ASTM F594
27	LOCATING PINS	SPRING STEEL-ZINC PLATED
34A	COUPLING	STAINLESS STEEL T17-4PH, CONDITION H-1150
34B	COUPLING RETAINER	STAINLESS STEEL T304, ASTM A276
35	DASHPOT SPACER	CAST IRON ASTM A126, CLASS B

Revised 2-1-19

MATERIALS OF CONSTRUCTION

DATE 5/

5/14/98



VALVE AND MANUFACTURING CORP.

VM-9606T-M SHEET 1 OF 2

TILTED DISC® CHECK VALVE WITH TOP MOUNTED OIL DASHPOT

6" - 10" SERIES NO. 9600T ASNI CLASS 150

STANDARD MATERIALS OF CONSTRUCTION

PART NAME	MATERIAL
DASHPOT CYLINDER	COMMERCIAL HYDRAULIC CYLINDER
PRESSURIZED OIL ACCUMULATOR	CARBON STEEL
FLOW CONTROL VALVE	DELTROL
DASHPOT PIPING	STEEL AND RUBBER HOSE
CONNECTING ROD	STAINLESS STEEL 17-4 PH, CONDITION H900
DASHPOT SPACER BUSHING	ALUMINUM BRONZE ASTM B505, ALLOY C95400
CONNECTING ROD O-RING	BUNA-N 70 DUROMETER
BUSHING O-RING	BUNA-N 70 DUROMETER
BUSHING RETAINING PLATE	CAST IRON ASTM A48, CLASS 30
BUSHING RETAINING PLATE SCREW	STAINLESS STEEL T304, ASTM A276
LINKAGE	STAINLESS STEEL T304, ASTM A276
LINKAGE PIN	STAINLESS STEEL T17-4PH, CONDITION H900
LINKAGE PIN RETAINER	STAINLESS STEEL T304, ASTM A276
DASHPOT SPACER BOLTS	CARBON STEEL SAE, GRADE 5
NON-PRESSURIZED OIL ACCUMULATOR	STAINLESS STEEL T304, ASTM A240
ACCUMULATOR MOUNTING SCREWS	CARBON STEEL SAE, GRADE 5
ROD WIPER	MOLYTHANE
BREATHER/FILTER	STEEL ZINC PLATED AND SINTERED BRONZE
PRESSURE GAUGE	BRASS
AIR INLET VALVE	STAINLESS STEEL T304, ASTM A276
OIL FILL PORT	BRASS
	DASHPOT CYLINDER PRESSURIZED OIL ACCUMULATOR FLOW CONTROL VALVE DASHPOT PIPING CONNECTING ROD DASHPOT SPACER BUSHING CONNECTING ROD O-RING BUSHING O-RING BUSHING RETAINING PLATE BUSHING RETAINING PLATE SCREW LINKAGE LINKAGE LINKAGE PIN LINKAGE PIN RETAINER DASHPOT SPACER BOLTS NON-PRESSURIZED OIL ACCUMULATOR ACCUMULATOR MOUNTING SCREWS ROD WIPER BREATHER/FILTER PRESSURE GAUGE AIR INLET VALVE

NOTE: ALL SPECIFICATIONS AS LAST REVISED.

Revised 2-1-19

MATERIALS OF CONSTRUCTION

DATE 5/14/98

DRWG. NO.

VM-9606T-M
SHEET 2 OF 2