

# VACUUM BREAKER

2.5" - 10" SERIES NO. 1800 ANSI CLASS 125 & 250

## STANDARD MATERIALS OF CONSTRUCTION

<u>PART NO.</u>	<u>PART NAME</u>	<u>MATERIAL</u>
1	BODY	CAST IRON ASTM A126, CLASS B
2	SEAT	BRONZE ASTM B584, ALLOY C83600 WITH BUNA-N SEAL
3	DISC	BRONZE ASTM B584, ALLOY C83600
4	SPRING	STAINLESS STEEL T316, ASTM A313
5	BUSHING	BRONZE ASTM B16, ALLOY C36000
6*	SEAT RETAINING SCREWS	STAINLESS STEEL T316, ASTM F879
8	GASKET	COMPRESSED NON-ASBESTOS FIBER
10	RING PLATE	STEEL ASTM A36
11	BOLT AND NUT ASSEMBLY	STEEL GRADE 5 - ZINC PLATED
12	BIRD SCREEN	STAINLESS STEEL T304
23	HOOD ASSEMBLY	STEEL #1020
24	HOOD RETAINING SCREWS	STEEL GRADE 2 - ZINC PLATED
25	HOOD WASHER	STEEL - ZINC PLATED
26	PLUG	STEEL

\* NOT INCLUDED IN 2.5 SIZE

NOTE: ALL SPECIFICATIONS AS  
LAST REVISED.

Revised 3-17-06

MATERIALS OF CONSTRUCTION

DATE 4/3/73

**VAL-MATIC**<sup>®</sup> VALVE AND MANUFACTURING CORP.

DRWG. NO.

VM-1800VB-M