



SEE DRAWING NUMBER VM-104S-M FOR STANDARD MATERIALS OF CONSTRUCTION.

VALVE SIZE	125 LB. MODEL NO.	250 LB. MODEL NO.	A	B	C	Y*	INLET SIZE	OUTLET SIZE	OUTLET FLANGE
4"	104SF	154SF	11.50	16.38	19.44	1.25	4" FLG.	4" FLG.	SPK-004F
6"	106SF	156SF	14.00	18.63	20.81	2.63	6" FLG.	6" FLG.	SPK-006F
8"	108SF	158SF	17.25	21.63	26.50	1.00	8" FLG.	8" FLG.	SPK-008F

\* SPOOL PIECE REQUIRED WHEN MATING TO A WAFER OR LUG STYLE BUTTERFLY VALVE.  
SEE DRAWING NUMBER SS-725 FOR SPOOL PIECE DETAIL.

- |   |       |   |                 |    |                              |
|---|-------|---|-----------------|----|------------------------------|
| 1 | BODY  | 6 | GASKET          | 15 | CUSHION                      |
| 2 | COVER | 7 | COVER BOLT      | 27 | WASHER                       |
| 4 | SEAT  | 8 | RETAINING SCREW |    | (NOT FURNISHED ON 4" AND 6") |
| 5 | FLOAT | 9 | GUIDE BUSHING   | 28 | PIPE PLUG                    |

AIR/VACUUM VALVE WITH FLANGED OUTLET

DATE 3-2-12

**VAL-MATIC**

VALVE AND MANUFACTURING CORP.

DRWG. NO.

VMC-104SF