SWING CHECK VALVE

2" - 12" SERIES NO. 7800

STANDARD MATERIALS OF CONSTRUCTION

PART NO.	PART NAME	MATERIAL
1	BODY	DUCTILE IRON ASTM A536, GRADE 65-45-12
2	COVER	DUCTILE IRON ASTM A536, GRADE 65-45-12
3	DISC	DUCTILE IRON ASTM A536, GRADE 65-45-12
4	ARM	DUCTILE IRON ASTM A536, GRADE 65-45-12
5	HINGE PIN	STAINLESS STEEL, ASTM A276 T304
6	HINGE KEY	STAINLESS STEEL T304
7	SEAT RETAINING SEGMENT	DUCTILE IRON
8	RUBBER SEAT	BUNA-N, ASTM D2000
9	FLAT WASHER	STAINLESS STEEL T304
10	HEX HD. CAP SCREW	STAINLESS STEEL T304
11	SEAT	STAINLESS STEEL T304
13	PIPE PLUG	STEEL
14	BUSHING	ALUMINUM BRONZE C95400
15	V-PACKING SHIM	NYLON
16	V-PACKING	BUNA-N
17	PACKING SHIM	STAINLESS STEEL T304
18-1	HINGE COVER-THRU	DUCTILE IRON ASTM A536, GRADE 65-45-12
18-2	HINGE COVER-BLIND	DUCTILE IRON ASTM A536, GRADE 65-45-12
19	FLAT WASHER	STAINLESS STEEL T304
20	HEX HD. CAP SCREW	STAINLESS STEEL T304
21	RETAINING RING	STAINLESS STEEL T304
22	O-RING	BUNA-N
23	O-RING	BUNA-N
24	DISC PIN	STAINLESS STEEL, ASTM A276 T304
25	COTTER PIN	STAINLESS STEEL T304
26	O-RING	BUNA-N 70 DUROMETER
27	FLAT WASHER	PLATED STEEL
28	HEX HD. BOLT	PLATED STEEL
29	HEX NUT	PLATED STEEL
30	STOP BOLT	STAINLESS STEEL T304 WITH BUNA-N
31	FLAT WASHER	STAINLESS STEEL T304
32	HEX NUT	STAINLESS STEEL T304

NOTE: ALL SPECIFICATIONS AS LAST REVISED.

Revised 11-9-18

DATE 10/13/11 MATERIALS OF CONSTRUCTION DRWG. NO. AL MATIC® VM-7802-M

VALVE AND MANUFACTURING CORP.