

100% PORT ECCENTRIC PLUG VALVE SPECIFICATION
Val-Matic® Specification

1 Scope

- 1.1 This specification covers the design, manufacture, and testing of 4 in. (100 mm) through 48 in. (1200 mm) Cast Iron Eccentric Plug Valves suitable for water or wastewater service with pressures up to 250 psig (1725 kPa).
- 1.2 Plug Valves shall be quarter-turn, non-lubricated, eccentric type with resilient faced plug.

2 Standards, Approvals and Verification

- 2.1 The valves shall be designed, manufactured and tested in accordance with American Water Works Association Standard ANSI/AWWA C517.
- 2.2 The valves shall be certified to be Lead-Free in accordance with NSF/ANSI 61, Annex G.
- 2.3 Manufacturer shall have a quality management system that is certified to ISO 9001 by an accredited, certifying body.

3 Connections

- 3.1 Flanged valves shall have flanges with drilling to ANSI B16.1, Class 125.
- 3.2 Mechanical Joint valves shall fully comply with ANSI/AWWA C111/A21.11.

4 Design

- 4.1 Port areas of not less than 100% of pipe area shall be supplied on all valves.
- 4.2 The valve seat shall be a welded overlay of 95% pure nickel applied directly to the body on a pre-machined, cast seating surface and machined to a smooth finish.
- 4.3 Shaft seals shall consist of V-type packing in a fixed gland with an adjustable follower designed to prevent over compression of the packing and to meet design parameters of the packing manufacturer. Removable, slotted shims shall be provided under the follower flanges to provide for adjustment and prevent over tightening.
- 4.4 Permanently lubricated, radial shaft bearings shall be supplied in the upper and lower bearing journals. Thrust bearings shall be provided in the upper and lower journal areas.
- 4.5 Both the packing and bearings in the upper and lower journals shall be protected by a Grit-Guard™ "drip tight" Buna-N shaft seal located on the valve shaft to minimize the entrance of grit into the bearing journal and shaft seal areas.

5 Materials

- 5.1 The valve body and cover shall be constructed of ASTM A126 Class B cast iron for working pressures up to 175 psig (1200 kPa). The words "SEAT END" shall be cast on the exterior of the body seat end.
- 5.2 The plug shall be of one-piece construction and made of ASTM A126 Class B cast iron or ASTM A536 Grade 65-45-12 ductile iron and fully encapsulated with a resilient facing per ASTM D2000-BG and ANSI/AWWA C517 requirements.
- 5.3 Radial shaft bearings shall be constructed of self-lubricating type 316 stainless steel. The top thrust bearing shall be Teflon. The bottom thrust bearing shall be Type 316 stainless steel. Cover bolts shall be corrosion resistant with zinc plating.

6 Actuators

- 6.1 6 in. (150 mm) and smaller valves shall be equipped with a 2 inch square nut for direct quarter turn operation. The packing gland shall include a friction collar and an open position memory stop. The friction collar shall include a nylon sleeve to produce friction without exerting pressure on the valve packing.
- 6.2 When specified, 4 in. (100 mm) and larger valves shall include a totally enclosed and sealed worm gear actuator with position indicator (above ground service only) and externally adjustable open and closed stops. The worm segment gear shall be ASTM A536 Grade 65-45-12 ductile iron with a precision bore and keyway for connection to the valve shaft. Bronze radial bearings shall be provided for the segment gear and worm shaft. Alloy steel roller thrust bearings shall be provided for the hardened worm.
- 6.3 All gear actuators shall be designed to withstand, without damage, a rim pull of 200 lb. on the handwheel and an input torque of 300 foot pounds for nuts.
- 6.4 Buried service actuators shall be packed with grease and sealed for temporary submergence to 20 feet of water. Exposed worm shafts shall be stainless steel.

7 Options

- 7.1 Open and closed limit switches shall be provided on the actuator when specified.
- 7.2 The interior and exterior of the valve shall be coated with an NSF/ANSI 61 approved fusion bonded epoxy.

8 Manufacture

- 8.1 Manufacturer shall demonstrate a minimum of five (5) years experience in the manufacture of plug valves. The valves shall be proof of design tested in accordance with ANSI/AWWA C517. When requested, the manufacturer shall provide test certificates, dimensional drawings, parts list drawings, and operation and maintenance manuals.
- 8.2 The exterior of the valve shall be coated with a universal primer. Valve exterior for buried service shall be coated with an epoxy coating.
- 8.3 Valves shall be marked with the Serial Number, Manufacturer, Size, Cold Working Pressure (CWP) and the Direct and Reverse Actuator Pressure Ratings on a corrosion resistant nameplate.
- 8.4 Eccentric Plug Valves shall be Series #5600R (Flanged) or 5700R (Mechanical Joint) as manufactured by Val-Matic® Valve & Mfg. Corporation, Elmhurst, IL. USA or approved equal.

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VAL-MATIC® VALVE AND MANUFACTURING CORP.

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VM-5600R-S